



Kaushalya Raasch

OBJECTIVE

I am seeking an association with a progressive business firm and to practice front line Quality System management responsibilities. I would like to obtain a responsible and stable position utilizing my education and experience. I desire to expand my knowledge and my capabilities.

Work History

April 2011 – Current: **Compliance Specialist, Quality Alliance (Consultant)**

- Consulting for a major Health Care Product Contract Manufacturer in the Mid-West. As a member of their QA dept. actively working on investigations (a) internal-(Deviations, Un-Planned incidents) and (b) external (Customer Complaints)
- CAPAs
- Internal audits: all areas of operations of the plant (manufacturing, packaging, warehousing) and followed up on corrective actions to completion and reapplication.
- Member of the team that executed the changes to have the company increase their Quality Score with a major client by 40%, saving the company from catastrophic financial downfalls.

April, 2007- April, 2011: **(Pharmaceutical manufacturer)** Cincinnati, Ohio

- Write, update, review and approve MBR and executed BR, stability, validation protocols and compliance documents for cGMP programs
- Writes SOP's, protocols and compliance documents for the cGMP program
- Interfaces with clients on cGMP customer audits
- Performs internal audits and qualifies raw material suppliers
- Oversees qualification of instrumentation and computer hardware / software
- Interfaces with prospective clients on the cGMP audits
- Independently solves complex, non-routine analytical and product problems
- Performs compliance audits

Nov. 2005-Mar. 2007: **Personal Hygiene Manufacturer**, Cincinnati, Ohio

Quality Manager,

I was responsible for incoming raw material and finished product quality.

I was the owner of the P&G Quality Assurance Key 19 Element. I developed the quality, SOP, and validation systems. I also managed multi-task functions, e.g., raw material non-conformity, customer complaints, the Quality Lab – including technicians, Certificate of Analysis, quality systems training of all technicians.



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June 1998-Nov. 2005: **Major Beverage Company**, Cincinnati, Ohio

Chemist and Microbiologist Quality Engineer

I managed multi-task functions in the Product Lab, including analytical testing and release of product tanks. I managed the Micro Basic Program - aseptic sampling and plating, (which included sampling and plating of retained samples, samples from the brewing process, environmental waters, plate analysis etc.), initiating and disposition of holds, analysis of aging tanks, utilized my knowledge of the brewing process and communicated with brewing technicians and team managers on brewing issues, management of analytical instrumentation and calibration, and participation in daily team meetings. I worked within the team concept in all phases of the job and was responsible for ensuring all personnel in the lab adopted safe working practices.

Packaging Quality Engineer

I managed multi-task functions in the Packaging lab, including quality checks every four hours from all packaging lines - required for TPO (AIR), fills and CO₂.

I generated detailed reports of the data based on these quality checks and submitted daily shift reports to the upper management group, which served as an overview of any sampling problems, re-checks performed and any action taken to correct the problems. I also generated weekly packaging and monthly activity reports.

I was responsible for the basic program for all packaging lines, including torque meter calibration, rinser efficiencies, can E-stop checks, PU computer calibration and crimp gauge calibration etc.

April 1991-June 1998: **Major CRT (Cathode Ray Tube) Manufacturer** Troy, Ohio

Quality Technician

I analyzed the first run of CRT's before mass production, approved the design of the CRT prior to production and prepared the report for departmental approval. I performed random quality checks on finished CRT's for picture-perfect quality.

I worked in the Gun assembly of CRT's where I performed loading, tilting, rotation, inspections, and welding of the CRT Gun.

Chemical Mixer

I blended chemicals used in the CRT production process and tested these chemicals to ensure they were within specification limits. I kept all records of testing results and made SPC graphical reports.



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EDUCATION

QSA Certified Auditor-certificate -111207
Six Sigma Green belt from Kaplan University
Bachelor of Art in History and Political Science from Delhi University,
India.
Victoria Girls Senior Secondary High School, Delhi-India
Completed one year of a stenography course from Phrabhu Institute, New Delhi
Earned one year P. G. Diploma in computer applications and system analysis from
YWCA, New Delhi-India

OTHER ACCOMPLISHMENTS WITHIN COMPANY

Owner of plant validation program: Developed program and process to validate
Processing and packaging lines fill weights, torques, cleaning and sanitation
Procedures and new line qualification
SAP Training
Statistical process control strategies
Excel 1, 2, 3
Completed / implemented an advanced SPC course by Denis Hogle, a ASQC
Fellow

PERSONAL

As an American citizen, I'm very dedicated and punctual, and enjoy challenging work with people in a team environment.

References will be furnished upon request.